

BLUE

Dart Aerospace Ltd.

Date: Wednesday, 12/11/2008 1:41:06 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TURNING DETAIL FOR D2892-1
Job Number	: 43386		
Estimate Number	: 13233		
P.O. Number	:	Part Number	: DSK077
This Issue	: 12/11/2008	Drawing Number	: DSK077 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: A
Previous Run	: 42245	Material	:
Written By	:	Due Date	: 28/11/2008
Checked & Approved By	: <u>JD 08.11.12</u>	Qty:	6 Um: Each
Comment	: est rev A. 08.03.13 new issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D6104003	Round Billet, 17-4
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Billet Batch: <u>43919</u>		
2.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE
Comment: MORI SEIKI LATHE Turn blank as per Folio FA082		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock in Kanban Location: <u>CNC</u>		
6.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		

AD 09/01/05
MF 08-12-31

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	43386
Description: Turning Detail for D2892-1		Part Number:	DSK077
Inspection Dwg: DSK077		Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.524	2.529		2.527	2.527	2.527	2.527	2.527
B	3.702	3.722		3.712	3.712	3.712	3.712	3.712
C	2.814	2.834		2.824	2.824	2.824	2.824	2.824
D	0.718	0.738		.728	.728	.728	.728	.728
E	0.090	0.110		.100	.100	.100	.100	.100
F	2.714	2.734		2.724	2.724	2.724	2.724	2.724
G	2.029	2.049		2.039	2.039	2.039	2.039	2.039
H	3.214	3.234		3.224	3.224	3.224	3.224	3.224
I	0.913	0.933		.923	.923	.923	.923	.923
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.090	0.110		.100	.100	.100	.100	.100
L								
M								
N								
O								
P								

Measured by:	RP	Date:	08/12/18
Audited by:	JL	Date:	08/12/18
Prototype Approval:		Date:	

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	

DART AEROSPACE LTD		Work Order: 43386
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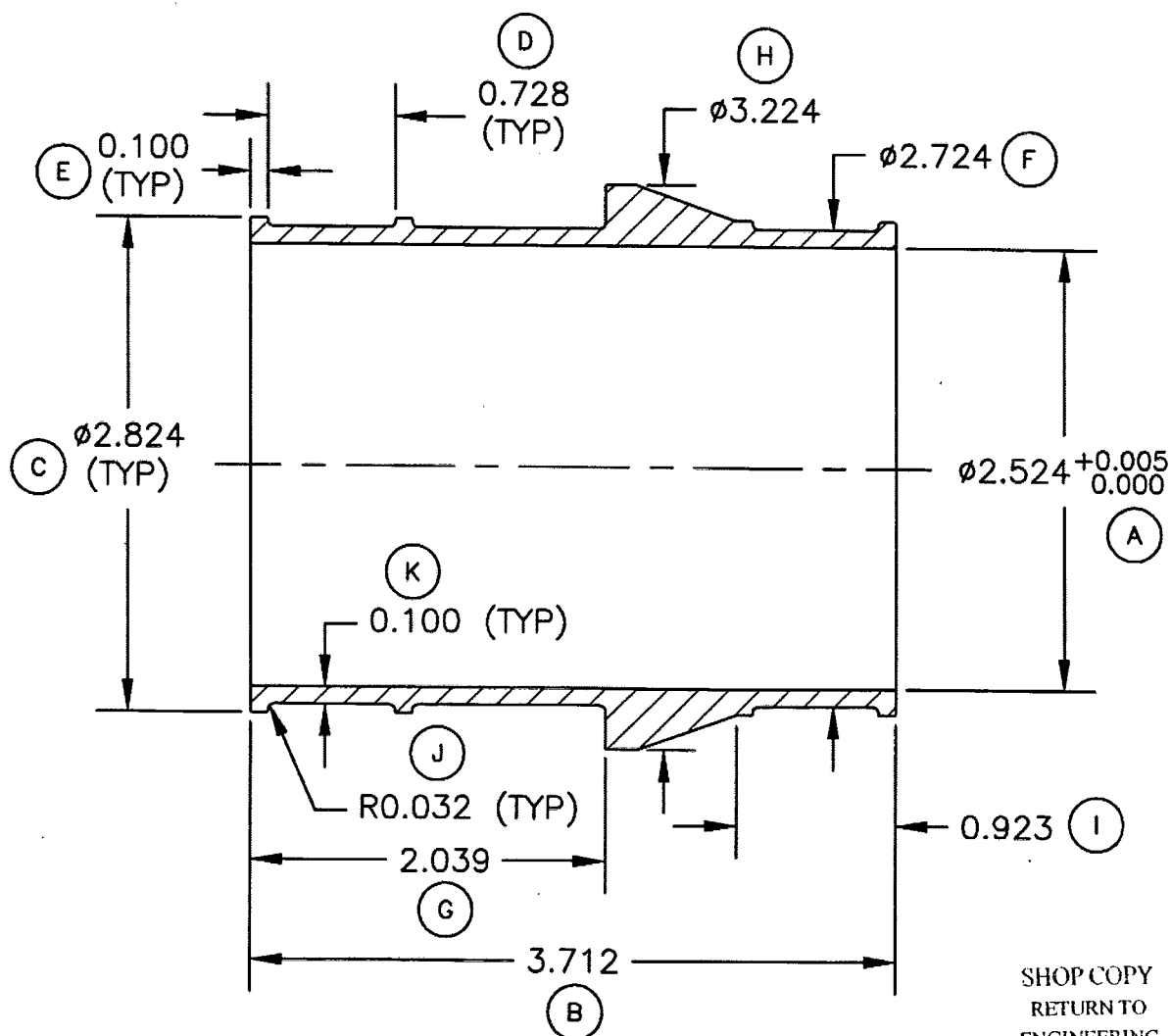
Measured by: RP	Date: 08/12/18
Audited by: J.L	Date: 08/12/18
Prototype Approval:	Date:

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. DSK 077	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2892-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01



D2892-1 TURNING DETAIL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43384

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